

**ATTESTATO DI QUALIFICA PROCESSO SPECIALE  
ESEGUITO PRESSO I FORNITORI**  
(QUALIFICATION OF SPECIAL PROCESS AT EXTERNAL SOURCE)

**PROCESSO SPECIALE**  
(SPECIAL PROCESS)

HEAT TREATMENT OF STEELS  
HEAT TREATMENT OF Ni/Co ALLOYS  
BRAZING PREPARATION AND FURNACE BRAZING  
HARDNESS (Rockwell scale)

**NORME APPLICABILI**

(APPLICABLE SPEC.):

Processo (*Process*):

Personale (*Personnel*):

Impianti (*Equipment*):

AMS2750, 6000F, AMS2759, AMS2774, 7120F, ASTM E18  
NOT SPECIFIC REQUIREMENTS  
FURNACE EQUIPMENT: SMFOR001  
HARDNESS EQUIPMENT: SMDUR001

**FORNITORE**  
(EXTERNAL SOURCE)

SMF – Sheet Metal Fabrication  
Via Biella, 68  
10098 Rivoli (TO)

**DATA SCADENZA**  
(EXPIRATION DATE)

**31 May 2022** (Maintained by Nadcap accreditation)

Nadcap audit: 196290

**LIMITAZIONI**  
(RESTRICTIONS)

**MOTIVO DELLA QUALIFICAZIONE**  
(QUALIFICATION REASON)

The qualification of hardness is limited only to Rockwell scale

**LA PRESENTE QUALIFICA VIENE RILASCIATA SULLA BASE DELLE EVIDENZE  
CONTENUTE NELLA SEGUENTE DOCUMENTAZIONE ALLEGATA:**

(THIS QUALIFICATION IS RELEASED ON THE BASIS OF THE ENCLOSED DOCUMENTS)

**SCHEDE TECNICHE DI PROCESSO**  
(SPECIAL PROCESS DATA CARDS)

**RELAZIONE TECNICA Certificato invarianza del 19/11/2020**

DATA (DATE)	SPECIALISTA DI PROCESSO SPECIALE/ CONTROLLI NON DISTRUTTIVI (SPECIAL PROCESS/NON DESTRUCTIVE TESTING SPECIALIST)	RESPONSABILE SPECIAL PROCESSES (HEAD OF SPECIAL PROCESSES )
23/11/2020		